



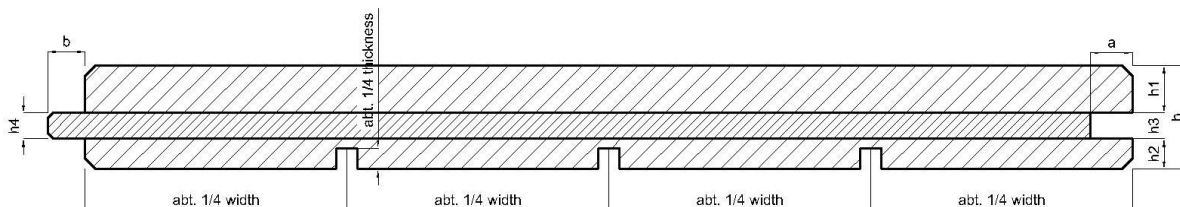


GENERAL TECH. CHARACTERISTICS OF OAK PARQUET BOARDS

		NI	NII	R	RM
Sound, bright knots		max. 2 knots on every 1 meter of the board in size ≤ 15 mm	max. 2 knots on every 1 meter of the board in size ≤ 50 mm	Allowable	Allowable
Dark knots		max. 2 knots on every 1 meter of the board in size ≤ 5 mm	max. 2 knots on every 1 meter of the board in size ≤ 20 mm	Allowable	Allowable
Open knots		Not allowable	max. 2 knots on every 1 meter of the board in size ≤ 10 mm	Allowable	Allowable
Small knots		Allowable Sound Knots	Allowable	Allowable	Allowable
Sapwood		Not allowable	Not allowable	Allowable	Allowable
Color		Mostly uniform	Natural contrast allowable	Color difference allowable	Color difference allowable
Ray twistness		Allowable (except tongue)	Allowable	Allowable	Allowable
Insect stitches		Not allowable	Not allowable	Not allowable	Allowable
Narrow strips (dark)		Allowable till 20 mm long	Allowable till 50 mm long	Allowable	Allowable
Cracks		Allowable small on forehead	Allowable on forehead and small on surface	Allowable on forehead and on surface till width 0,5 mm	Allowable

		NI	NII	R	RM
Misplaning	on the face	Not allowable			
	on the back	Partly allowed		Allowable	
Other mistakes	on the face	Not allowed	Smaller mistakes allowed around the knots	Allowable	
Bow		max. 2 mm on 2 m length			
Height difference		max. 0,3 mm			
Cup		max. 0,5% of the board width			
Deviation from 90° angle		max. 0,2% of the board width			
Dimensions tolerance	thickness	± 0,2 mm			
	width	± 0,2 mm			
	length	± 1,0 mm			
Moisture content	whole board	9% (± 2%)			

PROFILE



	Dimensions	Allowable tolerance
Thickness (<i>h</i>)	20 mm	± 0,2 mm
Top layer thickness (<i>h1</i>)	9 mm	± 0,1 mm
Bottom layer thickness (<i>h2</i>)	5,3 mm	-
Groove height (<i>h3</i>)	5,7 mm	± 0,2 mm
Tongue thickness (<i>h4</i>)	5,4 mm	± 0,1 mm
Tongue width (<i>a</i>)	8 mm	± 0,3 mm
Tongue width (<i>b</i>)	6,9 mm	± 0,3 mm
Width of the board	100, 120, 140, 160, 180, 200 mm	± 0,2 mm

Parquet boards are packaged in PVC wrap. Each package has label with indication of wood species, class, and dimension.

